



Received:06/12/2018	Completed:06/14/2018	Letter: O2	RV	P.O.#:	Test Report #:	3-26673-2-
Client's Identification	Style: Mica 2496 Content: 97% Post-Consumer Recycled Polyester, 3% Polyester. Finish: None. Weight: 305 g/lm. Color # 60004 Light/Light Grey. End Use: Upholstery.					
Tested For: Bente Ellingsoe, Quality Department			Key Test: ASTM D 4034/ACT			150
Gabriel A/S			Tel: 011-45-9630-3100			Ext:
Hjulgagervej 55			Fax: 011-45-9811-6125			
DK-9000 Aalborg, Denmark						

Test Category: Seam Slippage Specifier: ACT LE 2015; V 08/15 PC: 8H dl/SM
NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (January 2015)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"
Seam Type: 301 Lockstitch
Thread Type: 100% Nylon Bonded Monocord;
Needle Thread size 8/Bobbin Thread Size 5
Needle: Size 22 Ball Point
Stitches/Inch: 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)
Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)
Warp Yarn Slippage: (seamed in warp direction)	1	95.5 SB
	2	115.0 SB
	3	111.5 SB
	4	91.0 SB
	5	96.0 SB
Avg:		102.0
Weft Yarn Slippage: (seamed in weft direction)	6	98.5 SB
	7	94.0 SB
	8	94.5 SB
	9	96.0 SB
	10	101.5 SB
Avg:		97.0

ABBREVIATIONS WHICH MAY BE USED:

SS = Seam Slippage
SB = Seam break before 1/4" slippage
FB = Fabric break before 1/4" slippage
FBS = Fabric break at Seam before 1/4" slippage



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REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

[x] Complies; [] Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.



Phyllis Pettit

AUTHORIZED SIGNATURE

SGS GOVMARK

/jlb /pm

JUN 28 2018

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